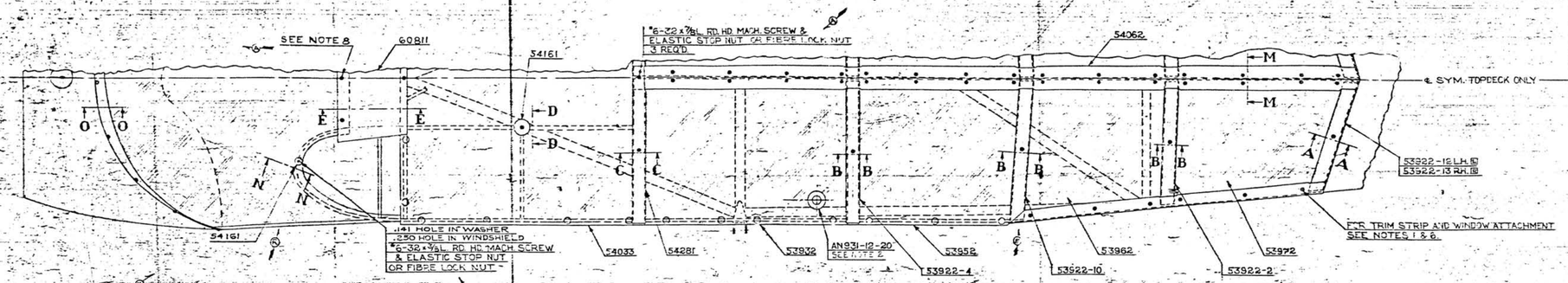
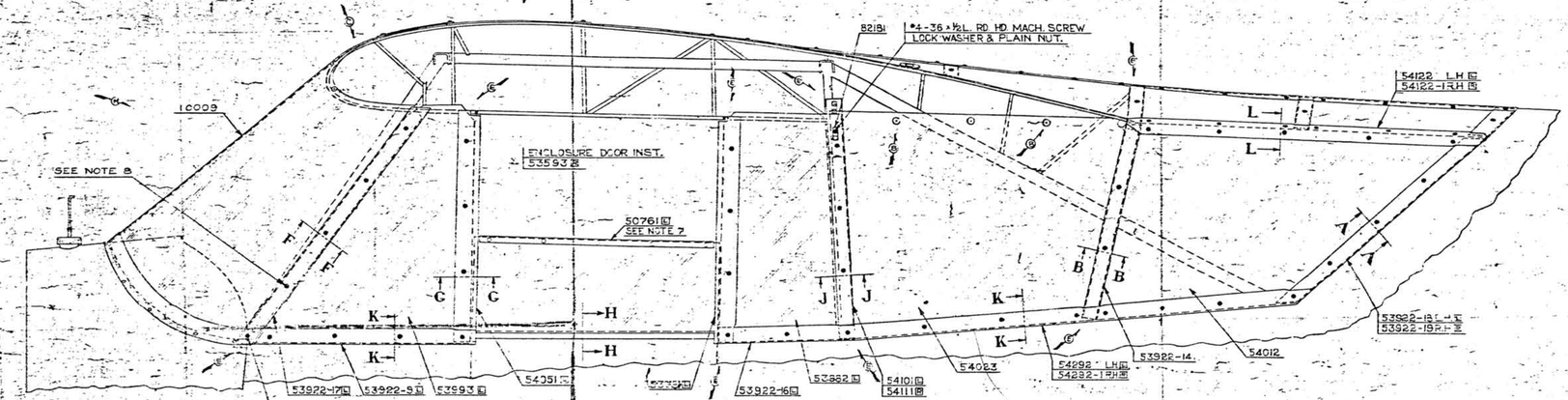
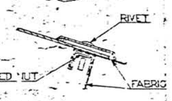
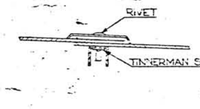






SECTION A-A



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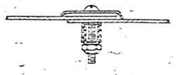
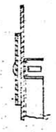


SECTION C-C



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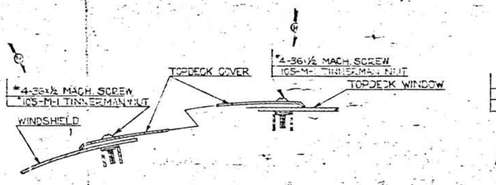
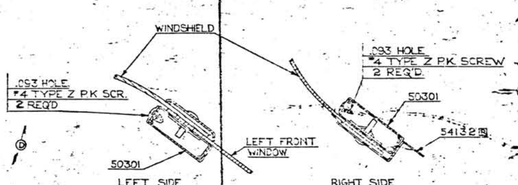
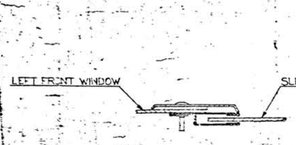

*4-36 x 1/2 MACH SCREW 105-PH TINNERMAN NUT
TOPDECK COVER
*4-36 x 1/2 MACH SCREW 105-PH TINNERMAN NUT
TOPDECK WINDSHIELD
WINDSHIELD

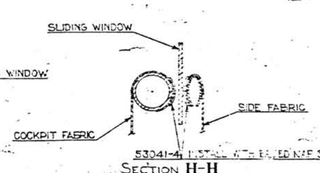
SECTION E-E



SECTION F-F

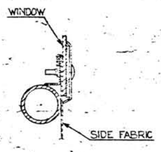


SECTION G-G



SECTION H-H

SECTION J-J



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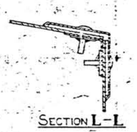
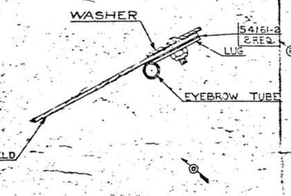


SECTION L-L

SECTION M-M



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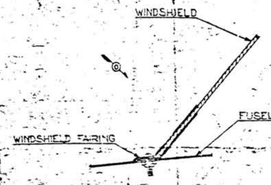

SECTION O-O

NOTES (CONTINUED):

8. DRILL .250 HOLES IN WINDSHIELD TO MATCH EXISTING HOLES IN SUPERSTRUCTURE.
9. "ALL TRIMSTRIPS MUST OVERLAP" WINDOWS A MINIMUM OF 3/4".

NOTES:

1. UNLESS OTHERWISE NOTED ALL WINDOWS & TRIMSTRIPS ARE ATTACHED WITH 3/32" DIA. FLUSH HD. ALUM. RIVETS & TINNERMAN SPEED NUTS # 5827-M-1.
2. .141 DIA. HOLE IN CELLULOSE ACETATE TO BE MADE ON ASSEMBLY TO SUIT LOCATION OF ANTENNA MAST FOR ANTENNA INSTALLATION SEE DWG 54283.
3. ALL SECTIONS FULL SIZE.
4. PARTS MARKED (L) USED ON LEFT SIDE ONLY. PARTS MARKED (R) USED ON RIGHT SIDE ONLY.
5. THIS DRAWING APPLIES TO MODEL L-4A SERIAL NUMBER 10339 AND UP.
6. PIERCE HOLES THRU FELT IN TRIMSTRIP FOR RIVETS.
7. TO INSTALL SLIDING WINDOW, REMOVE MACH SCREWS ATTACHING WINDOW CHANNELS TO SUPERSTRUCTURE CROSS CHANNEL. INSERT WINDOW AND REPLACE SCREWS.

SEP 11 1980

*6-32	2	1/2 LONG	RD HD MACH. SCREW	
54161-2	2	FELT		
	14	#105-M-1 TINNERMAN SPEED NUT		
	12	#5827-M-1 TINNERMAN SPEED NUT		
	115	3/32 x 7/16 L	B&S-D ALUM. RIVET	
*6-32	7	ELASTIC STOP NUT OR FIBRE LOCK NUT		
*6-32	3	7/8 LONG	RD HD MACH SCREW	
*6-32	2	3/8 LONG	RD HD MACH SCREW	
AN-36	1	PLAIN NUT		
*4-36	5	1/2 LONG	RD HD MACH SCREW	
*4	1	LOCK WASHER		
*4	4	1/4 LONG	TYPE Z RD HD PK SCREW	
AN931-1230	1	NEOPRENE GROMMET		
82181	1	PHONE HOOK		
60811	1	TOP DECK COVER ASSY.		
54161	4	WASHER ASSY.		
54132	1	WINDSHIELD CHANNEL COVER		
54122-1	1	SIDE TRIM ANGLE ASSY.		
54122	1			
54111	2	TRIMSTRIP ASSY.		
54101	1			
10009	1	WINDSHIELD		
54062	1	TOP TRIM ANGLE ASSY.		
53781	1	TRIMSTRIP ASSEMBLY		
54051	1			
54033	1	TOP FRONT WINDOW		
54083	2	LOWER CENTER WINDOW		
54012	2	LOWER REAR WINDOW		
53953	1	LOWER FRONT WINDOW		
53962	1	LOWER LEFT CENTER WINDOW		
53972	2	TOP REAR WINDOW		
53962	2	TOP REAR CENTER WINDOW		
53952	2	TOP CENTER WINDOW		
53932	2	TOP FRONT CENTER WINDOW		
53922-19	1			
53922-18	1			
53922-17	1			
53922-16	1			
53922-14	2			
53922-13	1			
53922-12	1			
53922-10	2	TRIMSTRIP ASSEMBLY		
53922-01	1			
54281	1			
54292-1	1			
54292	1			
53922-4	2			
53922-2	2			
53593	1	ENCLOSURE DOOR INST.		
53041-4	2	CHAFING STRIP		
50761		SLIDING WINDOW ASSY.		
50301	2	WINDSHIELD CHANNEL ASSY.		

7	NOTE 8 ADDED	K	
6	STATIONS REVISED	J	
5	CAN'T ADDED	H	
4	NOTE 7 ADDED	G	
3	WINDSHIELD ATTACHMENTS	F	
2	DRAWING REVISED	E	
1	TRIMSTRIP SHIELD	A	

PART NO. | MATERIAL
SCALE 3=1 | SHEET | OF

ENCLOSURE INSTALLATION

L-4 Enclosure Installation

7-1006